

# Assembly instructions for the X-PRESS Pro

To assemble your new X-PRESS Pro you will need three tools: a 1/2" open end wrench, a 1/8" allen key and a 3/16" allen key.

Before beginning the assembly of your new X-PRESS Pro, please verify that you have all of the following parts: the main horizontal frame, 2 riser pads and quick pins, a total of 6 torque handles (some may already be mounted – there are 2 for the front of the press, 2 for the top of the limb adjustment wheel and 2 for the back of the press), 2 cross straps, 2 bolts to hold the jack into place as well as 2 washers, 2 nuts, the vertical jack, 2 crank handles (1 for the jack and 1 for the horizontal adjustment), 2 easy relief handles and the screws to fasten them to the end of the arms.

**Step 1: Mounting main jack to horizontal frame.** Align the 2 holes on the jack with the two holes on the horizontal travel bar. Drop the two bolts down into the holes and mount the washer (first) and then the lock nut (second). Tighten with your 1/2" open face wrench.

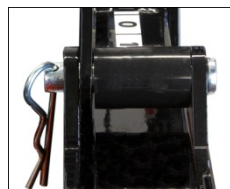
**Step 2: Installing the relief handles.** Using the 3/16" allen key, attach the relief handles to the ends of the arms. Tighten down all the way on each arm.

**Step 3: Installing the torque handles.** Upon receipt of the press, two torque handles should already be mounted to the front of the press. There are 4 bolts on the press that will accept the handles; one above each adjustment wheel and one on the rear of each of the adjustable slides on the horizontal frame itself.

**Step 4: Installing the left cross strap.** When you are working on the left side of the press you will want to use the strap with the X-PRESS logo on the left side so that the holes in the strap line up properly. Slide the strap through the ratchet handle. Make sure the arrows on the ratchet handles are both pointing downward to ensure that the straps ratchet upwards. Installing this strap requires 2 spacers. Place one spacer on the pin followed by the strap and the second spacer. Ensure the cross strap is between the spacers. Slide the safety pin into place.



**Step 5: Installing the right cross strap.** When you are working on the right side of the press you will want to use the strap with the X-PRESS logo on the right side so that the holes in the strap line up properly. Slide the strap through the ratchet handle. Make sure the arrows on the ratchet handles are both pointing right to ensure that the straps ratchet upwards. Installing this strap only requires 1 spacer. Place the spacer on the pin followed by the strap. Slide the safety pin into place.



**Step 6: Installing the crank handles.** This may be done before or after mounting your X-PRESS PRO to the X-PRESS Stand or to your own workshop bench. All you need to do this step is tighten the 1 screw that is provided using a 1/8" allen key. There is a hole in the actual crank handle and there is a hole in the jack itself. Line up these two holes and tighten the screw in place firmly.

You are now fully assembled and ready to mount you X-PRESS Pro to the X-PRESS Stand (See X-PRESS Stand Assembly instructions) or to the workbench of your choosing.

To view an instructional video please visit [www.xpressbowpress.com](http://www.xpressbowpress.com)

